Oregon Door

UFPC-5
UFPC-7

Urea-Free Particleboard Core

Positive Pressure	5 or 7-Ply
Thickness	1¾" Only
Maximum Sizes	**Up to 20 Minute:** Single 4° x 9° Pairs 8° x 9° **Non-Rated:** Single 4° x 10° Pairs 8° x 10°
Core	100% Urea-Free Composite Particle Core conforming to ANSI A 208.1, Grade LD-2 requirements 32lb. density.
Stiles	Minimum width 1¼" unless otherwise specified.(1)(6) Edge banding available.
Rails	Minimum width 2¼" unless otherwise specified. (2)
Faces	All commercially available veneers per AWI 1300, G11. 1/50" minimum veneer thickness, Medium Density Overlay (MDO), Hardboard (3)
Core Assembly Adhesive	**Type 1**—Waterproof Bond
Face Assembly Adhesive	**Type 1**—Waterproof Bond
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
Warranty (4)	**Interior Use**—Life of installation **Exterior Use**—No Warranty
Standards	**Meet or Exceed:** WDMA I.S. 1-A-04 AWI Section 1300 PC-5 or PC-7 WI Section 12 Architectural Wood Doors—Flush UBC7-2-1997 UL10C—WH/ITS Labeling Service
Light Openings	Non-Rated and up to 20 Minute Rated available. Light openings are allowed. Visible glass and maximum opening dimensions depend on glazing options. Light cut-out shall be located a minimum of 5" from edge of door or any other cut-out (wire glass). Consult factory for glazing options and requirements.
Factory Finish	AWI approved system utilizing UV cured TR-6 finish > Clear > Standard color selections > Custom color matching available (5)
Factory Machining	> Pre-fitting >Templated hardware prep > Lite cutouts > Louver cutouts
LEED Credits Available	**MR 5.1 & 5.2 Local and Regional Materials**—project must be within 500 miles of Oregon Door manufacturing site (2 points possible) **MR 4.1 & 4.2 Recycled Content Credit**—Entire assembly 85% pre-consumer, 0% post-consumer including SCL stiles and rails (2 points) **EQ 4.4 Low Emitting Materials** (1 point)

(1) **Compatible hardwood edges as specified for use with stain grade face veneers. Compatible hardwood or softwood edges available for use with paint grade faces.**
(2) **Laminated Strand Lumber (LSL) or softwood rails at factory option, Wider rail available.**
(3) **Hardboard available in 3-ply construction only.**
(4) **See complete Oregon Door Limited Door Warranty for details.**
(5) **Set-up fee for custom matching applies. Approval of custom samples is required prior to finishing**
(6) **Standard stile construction is laminated hardwood or LSL backer with a maximum ¼" outer matching or compatible edge. Sizing and beveling should be done at the factory.**

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