



# Oregon Door

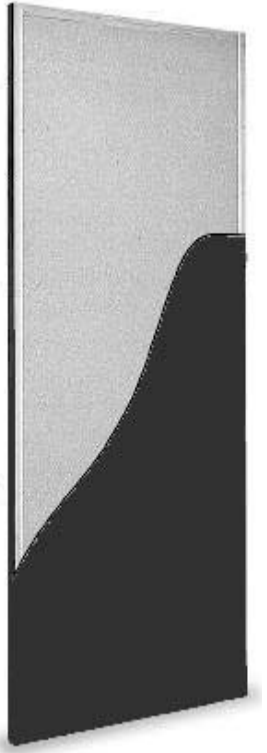
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HPDL-3  
HPDL-5

## High Pressure Decorative Laminate

**Positive Pressure**      **3 or 5 Ply – Architectural grade laminate .050 nominal**

Thickness	<b>Non-Rated</b> 1 3/4" standard 1 3/8" Available upon request <b>Rated</b> 1 3/4" only
Maximum Sizes	<b>20,45,60 &amp; 90 Min Rated</b> Single 4 <sup>0</sup> x 9 <sup>0</sup> Pairs 8 <sup>0</sup> x 9 <sup>0</sup> <b>Non-Rated</b> Single 4 <sup>0</sup> x 10 <sup>0</sup> Pairs 8 <sup>0</sup> x 10 <sup>0</sup>
Core	Available in the following core construction. UFPC, PC, SLC, SCLC, AF, FD, FSC, SLC.
Edges	Stiles: Minimum width 1 1/4 " unless otherwise specified. <sup>(1)</sup> Rails: Minimum width 2 1/4" unless otherwise specified. <sup>(2)</sup>
Edge Construction	<b>Category A:</b> Integral intumescent edge construction available.
Faces	Decorative Laminate – AWI-HPDL, NEMA-LD-3 .05 nominal thickness
Face & Core Assembly Adhesive	<b>Type 1 – Waterproof Bond</b>
Blocking	Available as specified
Core Bonding	Stiles and rails are securely bonded utilizing type 1 adhesive in conjunction with superior RF bonding technology. To ensure freedom from telegraphing of core components, the core unit is then sanded before face veneers are applied.
Warranty <sup>(4)</sup>	<b>Interior Use --</b> Life of installation <b>Exterior Use --</b> No Warranty
Standards	<b>Meet or Exceed --</b> WDMA I.S. 1-A-04 (WDMA) AWI Section 1300 PC-HPDL-3/5 WI Section 12 Architectural Wood Doors – Flush UBC7-2-1997 UL10C WH/ITS Labeling Service
Light Openings	Light Openings are allowed. Visible glass and maximum opening dimensions depend on glazing options. Light cut-out shall be located a minimum of 5" from edge of door or any other cut-out (wire glass). Consult factory for glazing options and requirements.
Factory Machining	> Pre-fitting   >Templated hardware prep   > Lite cutouts   > Louver cutouts
LEED Credits Available	<b>Determined by core selection.</b> <b>Refer to specific core cut sheet for LEED credit availability.</b>



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(1) Edge laminate applied after face laminate. Painted edges are also available to match face laminate.

(2) Laminated Strand Lumber (LSL) or softwood rails at factory option. Wider rails available upon request.

(4) See complete Oregon Door Limited Door Warranty for details.